

KNOTTEC 7713 TECBOND 7713

technical datasheet

General description

KNOTTEC 7713/TECBOND 7713 Economy general purpose polyamide with high and low temperature resistance and good chemical resistance, available in amber and black.

Product assembly Tecbond 7713 exhibits good adhesion to many surfaces and provides a tough rigid bond when set. The open time depends on the amount of adhesive applied but is described as medium (15-30 seconds).

Technical characteristics

Adhesive type: Synthetic polymer based hotmelt

Colour: 12mm Amber, Black, used as glue(Bulk is only available in amber). Used for woodworking there are 15 colours.

Molten tack: Medium

	12mm	15mm	43mm	СТ	Bulk
Form	11.5mm x 250mm				Pellets
Sticks per kilo (approx)	40				
Carton quantity	5kg(2x2.5kg foil bag)				10kg
Alternative pack	10x10 stick foil packs				
Pallet weight:	500kg				500kg
Suggested application temperature	160-215°C				160-195°C
Brookfield viscosity (POW-12-VISC) spindle 27	5000cps @190C				5000cps @190C
Ring & ball softening point (ASTM E28)	115°C				115°C
Heat resistance (BS5350 Part H3)	70°C				70°C
Open time	Medium				Medium
Low temperature flexibility (tg)	-30°C				-30°C
Applicators or hotmelt system	▼ Tec 150-12 □ Tec 150-12LM ▼ Tec 175-12 □ Tec 250-12 □ Tec 250-12LM ▼ Gastec 100 ▼ Gastec 300 ▼ Gastec 500 ▼ Tec 810-12 □ Tec 810-12LM	☐ Tec 810-15 ☐ Tec 810-15LM	Tec 3150-43 Tec 3150-43LM Tec 3200-43 Tec 6100-43 Tec 6300-43 Tec 7100-43 Tec 7300-43	☐ Tec 1050	Bulk tank Spray Jet Slot coater Roller PUR system

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High delivery, low viscosity, long open time. Product assembly adhesive.	Tecbond Reference	Description	12mm	15mm	43mm	СТ	Bulk
1942 Product assembly adhesive for wood and many plastics. 1X Low viscosity, wood working & packaging adhesive. Medium open time. 213 Economical, general purpose adhesive. 214 Economical, set setting, packaging adhesive. 225 Medium viscosity multipurpose adhesive. 226 Economical, clear, general purpose adhesive. 227 Coloured, medium open time, general purpose adhesive. 228 Ciloured, medium open time, general purpose adhesive. 229 Gilitter Multicolour, Red, Green, Silver, Gold, Silver, Red, Yellow. 230 Gilitter Multicolour, Red, Green, Silver, Gold. 240 High delivery, long open time, multipurpose, clear adhesive. 240 Clear and black versions, high performance, gap filling, difficult surfaces, dent pulling. 240 High performance, long open time, tough, flexible adhesive. 240 High performance, long open time, tough, flexible adhesive. 240 High performance, long open time, product assembly adhesive. 240 High set resistant, medium open time, product assembly adhesive. 2416 Peelable adhesive, low tack, non-migrating, CD & credit card attachment, glue dots. 242 High viscosity, fast setting, white adhesive. 243 High viscosity, fast setting, white adhesive. 244 High viscosity, fast setting, white adhesive. 245 High delivery, high performance, spray adhesive. 246 General purpose spray adhesive. 247 High performance, long open time spray adhesive. 248 High delivery, high performance, spray adhesive. 249 General purpose spray adhesive. 240 General purpose spray adhesive. 241 High performance, long open time spray adhesive. 242 High delivery, high performance, spray adhesive. 243 High performance, long open time spray adhesive. 244 Full pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 244 Full pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 256 Full pressure sensitive, very aggressive, multipurpose, polyamide adhesive. 267 Full pressure sensitive, very aggressive, multipurpose polyamide adhesive. 268 Full pressure sensitive, very aggr	5	High delivery, low viscosity, long open time. Product assembly adhesive.	•		•	•	•
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not reactivate with heat.	9010	reactivate with heat.				•	
LM44 Lowmelt, fast setting, high performance, white adhesive.	9030					•	
	LM44	Lowmelt, fast setting, high performance, white adhesive.	•		•		

Storage Store in a clean dry place at temperatures between 5°C and 30°C with boxes closed. Do not expose to direct sunlight or

localised heat sources such as radiators or hot pipes.

Removal of glue Assembled components can be separated by heating assembly to a temperature slightly above the heat resistance figure.

EVA & Polypropylene: Residues of EVA and polypropylene based hotmelts can be removed from components with white spirit.

Polyamide: Residues of polyamide based hotmelt can be removed from components with acetone.

PUR: Prior to cross linking adhesive can be removed with white spirit or ketone. Once fully cross linked the adhesive cannot be easily

removed.

Please note The information contained on this data sheet is for guidance only. It is the result of careful laboratory evaluations by trained and

qualified staff using British Standard or similar test methods. However, no warranty is expressed or implied regarding the accuracy of the data or the suitability of the adhesive for any specific purpose. In every case, we strongly recommend that the user shall make their own test to determine to their own satisfaction the suitability of the adhesive for their particular purpose. Neither the seller nor manufacturer shall be liable for any injury, loss, damage, direct or consequential arising out of the use or inability to use the product. Further information is always available to help solve your adhesive problems. Should you require

any further information on our adhesives please contact your nearest distributor.



